

# GLASS BACK ASSEMBLY INSTRUCTIONS

For Harewood, Hampton and Westminster models

**NB:** FIT THE GLASS BACK AFTER  
PAGE 5 OF THE MAIN INSTRUCTIONS

Please keep all packaging  
until installation is complete



FIT THE WASHER UNDER  
THE HEAD OF ALL HEX HEAD  
BOLTS UNLESS OTHERWISE  
INSTRUCTED.

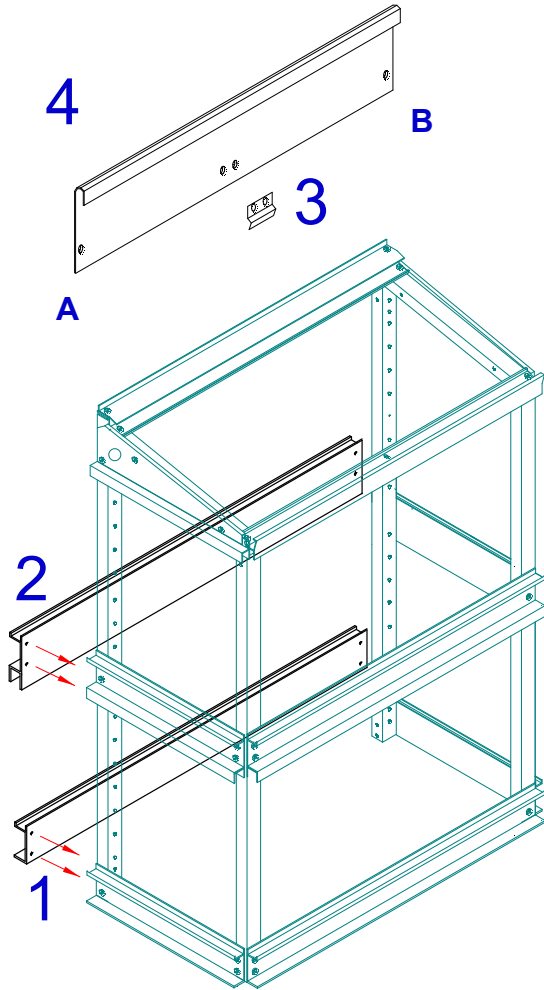


Glass back assembly instructions for: Harewood models: AL4(1.00m/3'4") BL4(1.51m/5'0")  
Hampton models: AL5(1.00m/3'4") BL5(1.51m/5'0")  
Westminster models: AN5(1.00m/3'4")

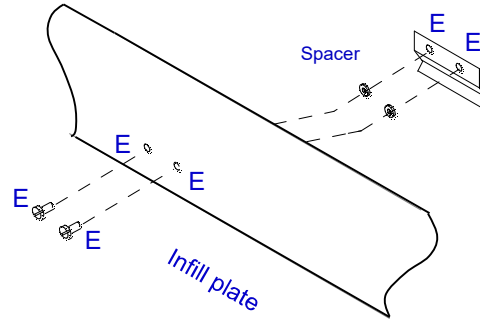
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**3** Remove the plastic protective film from the infill plate and end glass bracket. Put a metal washer on the 10mm bolt which goes through the infill plate from the outside at hole 'E'. Put a 3mm white spacer on each bolt before pushing on the glass bracket, then fit the nut. Glass bracket is **INSIDE** frame and will clamp onto the glass once the glass is in place.

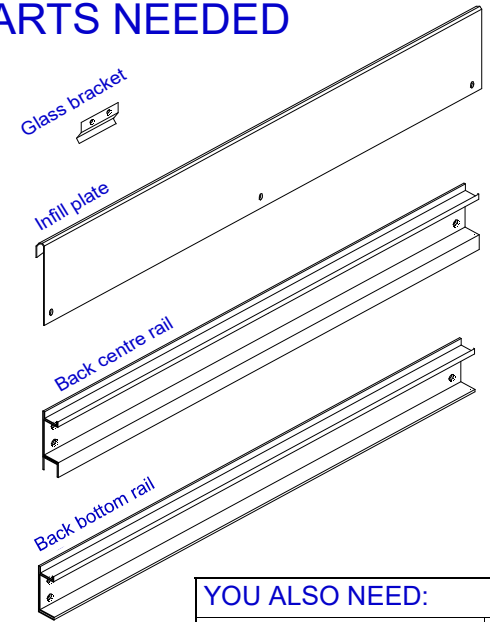


Completed bracket inside the frame



White spacers on infill plate

## PARTS NEEDED



YOU ALSO NEED:	
10mm BOLTS	2
40mm BOLTS	10
METAL WASHERS	12
NUTS	12
20mm NYLON SPACER	10
3mm WHITE SPACER	4
Located in pack: SCREW-H6	



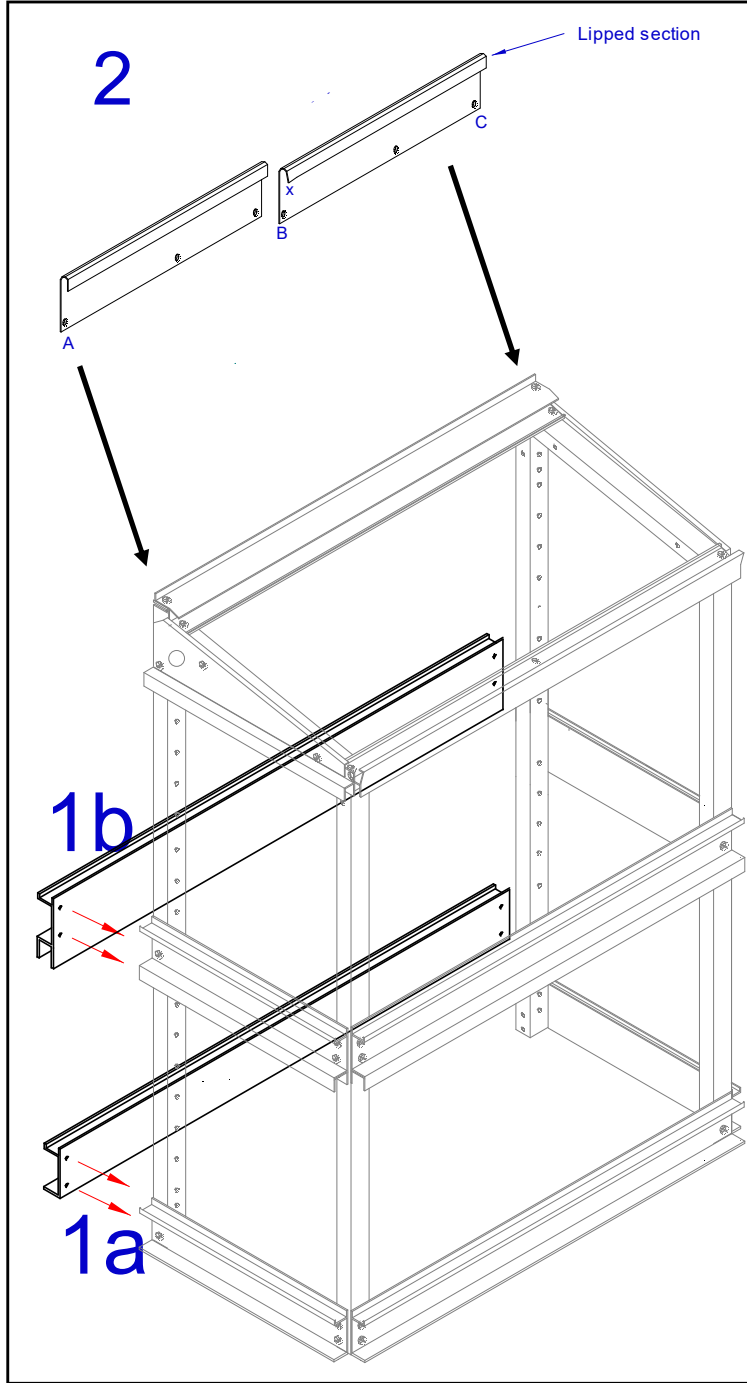
Nylon spacer on bolt

**1** Bolt on back bottom rail. Put a metal washer on the 40mm bolt and push through bottom rail then fit a 20mm nylon spacer **BEFORE** passing through the leg and fitting a nut on the inside of the frame.

**2** Repeat for centre rail

**4** Place the lipped section over the upstand on the back rail. Put the metal washer on the bolt and push a 40mm bolt through hole 'A', then fit a 20mm and a 3mm white spacer. Push the bolt into the frame and fit a nut. Repeat at other end (hole 'B'). Holes 'A' and 'B' are the **upper** holes.

**FULLY TIGHTEN ALL BOLTS**



1

Bolt back bottom (1a) rail. Put a metal washer on the bolt and push the 40mm bolt through the bottom rail. Push a 20mm nylon spacer on to the bolt BEFORE passing the bolt through the frame and fit a nut. Repeat for centre rail (1b) using 40mm bolts.

2

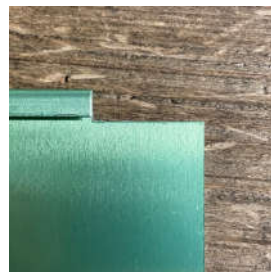
**Remove the plastic protective film from the infill plate.**

Take the NOTCHED lipped section and push over the upstand on the back rail. Put a metal washer on the bolt and push the 40mm bolt through hole 'A', then fit a nylon 20mm long and a 3mm spacer. Push the bolt into the frame and fit a nut.

Take the second lipped section and place it over the upstand on the back rail so holes 'B' align. Bolt through holes 'B' and 'C' remembering to add both spacers. Holes 'A', 'B' and 'C' are the upper holes.

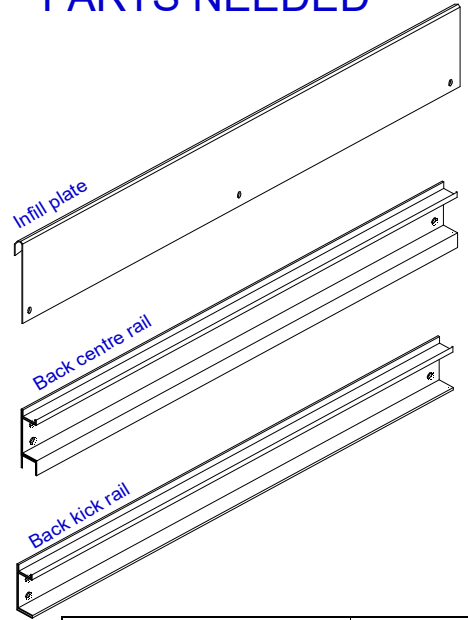


Plastic spacer on infill plate



Notched edge of first infill plate

**PARTS NEEDED**



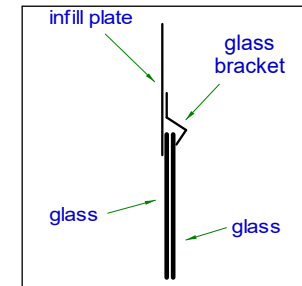
YOU ALSO NEED:	BL4/BL5/
40mm BOLTS	15
METAL WASHER	15
NUTS	15
20mm NYLON SPACER	15
3mm WHITE SPACER	3
Located in pack: SCREW-H7	

**FULLY TIGHTEN ALL BOLTS**

**BEFORE** glazing fit the black liner in the back bottom and centre rails (see page 11 of the main instructions). When it is time to glaze the frame see page 13 of the main frame instructions.

### TOP BACK GLASS—1M (A LENGTH FRAMES ONLY)

Slacken the four infill plate bolts and gently slide the first sheet in from the rear corner. Gently slide the other sheet in from the other end. The two sheets will overlap in the centre, behind the glass bracket (B). Carefully retighten the bolts. Fit a ring wedge (F) into the bottom glass channel - 1 per sheet.



B. Top back glass overlap detail



B. Glass bracket  
**ONLY REQUIRED  
FOR 1M LENGTH  
FRAMES**

### TOP BACK GLASS —1.51M (B LENGTH FRAMES ONLY)

Slacken off bolts A, B and C. carefully slide two sheets of glass in from each end, carefully overlapping at the centre. Carefully retighten bolts. Fit a ring wedge (F) into the bottom glass channel - 1 per sheet.



F. Ring wedge

### BOTTOM BACK GLASS —ALL MODELS

Fit the glass using the same method as the front glass. In the centre of each pane, push a black thimble shaped wedge into the top glass channel to prevent the glass rattling (D). Fit a ring wedge (F) into the bottom glass channel - 1 per sheet.



D. Thimble wedge

**ALL FRAMES** Fixing the unit to the ground is strongly recommended. There is an additional FR-AK anchorage pack included to allow each vertical leg to be bolted to the ground. (See page 7 of the main frame instructions).